



FULLER TRADE CONSTRUCTION ADHESIVE

Description

Fuller Trade construction adhesive is ideal for bonding timber and most common construction materials including particle board, MDF board, brick, concrete, gypsum board, galvanized metal and aluminum. Fuller Trade construction adhesive is a synthetic rubber based adhesive designed primarily for installation of flooring and wall panels. Fuller Trade construction adhesive can be used in many general household applications.

Benefits

- One part - no mixing.
- Paintable with most surface coatings.
- Reduces squeaking associated with nail ride in floors.
- Complies with AS 2329 – 1999 requirements.
- Repositionable for up to 20 minutes after application.
- Reduces number of mechanical fasteners required to install floors or walls.
- Water resistant - will not break down in intermittent contact with water (e.g. rain).
- Natural wood colour - blends in.
- High bond strength.

Uses

- Installing particle board, fibre cement, plasterboard, plywood and strip flooring to joists

- Bonding fibre cement sheet, plaster board and wall paneling to wooden and metal studs High bond strength and heat resistance
- Skirting boards, architraves and trims to walls
- replacing loose tiles on walls (not recommended for floor tiles)

Compatible Substrates

Concrete	Fiberglass
Cement sheeting	Plywood
Metal	Particleboard
Plasterboard	Ceramic
Timber	Masonry

Coverage

320g cartridge will give 15 lineal meters of a 5mm bead, or 2 sheets of 1.2 x 2.4 meter panel.
 375 ml cartridge will give 19 lineal meters of a 5mm bead.
 When trowelled out
 2.5mm trowel ~ 1.4m²/litre approx.
 3.0mm ~ 1.2m²/litre approx.
 4.0mm ~ 0.6m²/litre approx.

Limitations

- Do not use Fuller Trade where temperatures will exceed 80°C.
- Fuller Trade is not suitable for immersion.
- Fuller Trade can be used in exterior applications, but must not be exposed to prolonged direct Sunlight.
- Do not apply at temperatures below 5°C.
- For best results on damp or poorly seasoned timber use HB Fuller Sturdibond Heavy Duty Construction Adhesive.

Our Focus is Clear. Perfecting Adhesives.

IMPORTANT: Information, specifications, procedures and recommendations provided ("information") are based on our experience and we believe this to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that use of the product will avoid losses or damages or give desired results. It is purchaser's sole responsibility to test and determine the suitability of any product for the intended use. Tests should be repeated if materials or conditions change in any way. No employee, distributor or agent has any right to change these facts and offer a guarantee of performance.

NOTE TO USER: by ordering/receiving product you accept the H.B. Fuller General Terms and Conditions of Sale applicable in the region. Please request a copy if you have not received these. These Terms and Conditions contain disclaimers of implied warranties (including but not limited to disclaiming warranties of fitness for a particular purpose) and limits of liability. All other terms are rejected. In any event, the total aggregate liability of H.B. Fuller for any claim or series of related claims however arising, in contract, tort (including negligence), breach of statutory duty, misrepresentation, strict liability or otherwise, is limited to replacement of affected products or refund of the purchase price for affected products. H.B. Fuller shall not be liable for loss of profit, loss of margin, loss of contract, loss of business, loss of goodwill or any indirect or consequential losses arising out of or in connection with product supply.

Nothing in any term shall operate to exclude or limit H.B. Fuller's liability for fraud, gross negligence or for death or personal injury caused by negligence or for breach of any mandatory implied terms.

Australia
 Tel: +61 1800 423 855
 customer.service@hbfuller.com
China & Hong Kong
 Tel: +86 20 82068291
 cs.china@hbfuller.com
Indonesia
 Tel: +62-21-5307232/33

Korea
 Tel: +82 2 786 8296
 cskorea@hbfuller.com
Malaysia
 Tel: +603 3345 5200
New Zealand
 Tel: +64 800 555 072
 customer.service@hbfuller.com

Philippines
 Tel: +63 2 5194073
Taiwan
 Tel: +886 2 26033385
Thailand
 Tel: +66 2 3757442
Vietnam
 Tel: +84 8 2225588





Performance Summary

Skimming time	2-5 mins.
Repositioning time	< 20 mins.
Full cure	After seven days depending on conditions.

AS 2329.1999 Performance Summary

Appendix	Result
Sag Resistance (Appendix A)	<6mm max
Transfer (Appendix B)	>75% transfer
Aging (Appendix C)	No cracking to substrate
Initial Bond Strength (Appendix D)	>200kPa
Tensile Bond Strength (Appendix E)	>1.0MPa
Peel Bond Strength (Appendix F)	>40N
Static Load (Appendix G)	PASS – No movement

Surface Preparation

Only apply to surfaces that are clean, dry, sound and free of dust oil or contamination. Clean metal with mineral turps or white spirits. Adhesion to metals can be further improved by light sanding. (NB: if timber is damp, unseasoned or treated, use HB Fuller Sturdibond Heavy Duty Construction Adhesive.)

Application

Cut tip off cartridge, screw on nozzle and load into cartridge gun. Cut nozzle tip to a 5mm diameter hole (or desired size). Squeeze trigger and apply.

Flooring and Wall Panels

Apply a wavy 5mm diameter. Bead to each joist, batten or stud. Where sheets will butt together, apply 5mm beads along both edges of that joist, batten or stud so each sheet edge will be on a glue line.

Floors

Fit sheet to joist within 15 minutes. Nail or screw sheets to joists at 150mm centers around the perimeter and 300mm centers through the middle, or per manufacturers instructions. Use putty knife to remove any adhesive squeezed out between the sheets.

Walls

Fit panel to stud within 15 minutes and press firmly into position. To speed up the bonding, tilt panel back for a few minutes to allow solvent to escape. Refit panel making sure glue line matches up. Press firmly together. Nail or screw panels as for floors per manufacturers instructions. If not nailing or screwing, brace panel for at least 24 hours, until set.

When bonding a sheet or panel to a large, flat surface, apply full length 5mm diameter. Beads every 30-40cm. Press into position and brace until set.

Cure Time

Fuller Trade Construction Adhesive forms a thin skin in 2 - 5 minutes depending on air temperature. The skin can be broken simply by pressing the floor or wall board firmly onto the adhesive with a slight twisting movement.

Our Focus is Clear. Perfecting Adhesives.

IMPORTANT: Information, specifications, procedures and recommendations provided ("information") are based on our experience and we believe this to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that use of the product will avoid losses or damages or give desired results. It is purchaser's sole responsibility to test and determine the suitability of any product for the intended use. Tests should be repeated if materials or conditions change in any way. No employee, distributor or agent has any right to change these facts and offer a guarantee of performance.

NOTE TO USER: by ordering/receiving product you accept the H.B. Fuller General Terms and Conditions of Sale applicable in the region. Please request a copy if you have not received these. These Terms and Conditions contain disclaimers of implied warranties (including but not limited to disclaiming warranties of fitness for a particular purpose) and limits of liability. All other terms are rejected. In any event, the total aggregate liability of H.B. Fuller for any claim or series of related claims however arising, in contract, tort (including negligence), breach of statutory duty, misrepresentation, strict liability or otherwise, is limited to replacement of affected products or refund of the purchase price for affected products. H.B. Fuller shall not be liable for loss of profit, loss of margin, loss of contract, loss of business, loss of goodwill or any indirect or consequential losses arising out of or in connection with product supply.

Nothing in any term shall operate to exclude or limit H.B. Fuller's liability for fraud, gross negligence or for death or personal injury caused by negligence or for breach of any mandatory implied terms.

Australia
Tel: +61 1800 423 855
customer.service@hbfuller.com
China & Hong Kong
Tel: +86 20 82068291
cs.china@hbfuller.com
Indonesia
Tel: +62-21-5307232/33

Korea
Tel: +82 2 786 8296
cskorea@hbfuller.com
Malaysia
Tel: +603 3345 5200
New Zealand
Tel: +64 800 555 072
customer.service@hbfuller.com

Philippines
Tel: +63 2 5194073
Taiwan
Tel: +886 2 26033385
Thailand
Tel: +66 2 3757442
Vietnam
Tel: +84 8 2225588



90% cure in three to five days.
100 % cure in seven days.
Cure rate will depend on temperature,
porosity of substrates and ventilation.

Service Temperature

Fuller Trade Construction Adhesive will maintain a bond in situations where the temperature is continually between 0°C and 40°C. Fuller Trade Construction Adhesive will withstand temperatures up to 80°C where there is a light load and if the exposure to this temperature is not prolonged.

Painting

Fuller Trade Construction Adhesive may be painted after it has cured.

Clean Up

Wet: mineral turpentine.
Dry: scraper or sandpaper.

Safety Information

This product is considered hazardous under the classification of GHS WHS Version 3. Further safety information is available on the product SDS. Avoid contact with skin and eyes. Store in a dry place below 30°C. Keep out of reach of children. A MSDS is available from the H.B. Fuller representative your state, HB Fuller Australia customer service, or downloadable from the HB Fuller web site, www.hbfuller.com.au.

Shelf Life

Use product prior to the best before date printed on the bottom of the cartridge.

Version 4
TDS Date: 06/12/2017

Our Focus is Clear. Perfecting Adhesives.

IMPORTANT: Information, specifications, procedures and recommendations provided ("information") are based on our experience and we believe this to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that use of the product will avoid losses or damages or give desired results. It is purchaser's sole responsibility to test and determine the suitability of any product for the intended use. Tests should be repeated if materials or conditions change in any way. No employee, distributor or agent has any right to change these facts and offer a guarantee of performance.

NOTE TO USER: by ordering/receiving product you accept the H.B. Fuller General Terms and Conditions of Sale applicable in the region. Please request a copy if you have not received these. These Terms and Conditions contain disclaimers of implied warranties (including but not limited to disclaiming warranties of fitness for a particular purpose) and limits of liability. All other terms are rejected. In any event, the total aggregate liability of H.B. Fuller for any claim or series of related claims however arising, in contract, tort (including negligence), breach of statutory duty, misrepresentation, strict liability or otherwise, is limited to replacement of affected products or refund of the purchase price for affected products. H.B. Fuller shall not be liable for loss of profit, loss of margin, loss of contract, loss of business, loss of goodwill or any indirect or consequential losses arising out of or in connection with product supply.

Nothing in any term shall operate to exclude or limit H.B. Fuller's liability for fraud, gross negligence or for death or personal injury caused by negligence or for breach of any mandatory implied terms.

Australia
Tel: +61 1800 423 855
customer.service@hbfuller.com
China & Hong Kong
Tel: +86 20 82068291
cs.china@hbfuller.com
Indonesia
Tel: +62-21-5307232/33

Korea
Tel: +82 2 786 8296
cskorea@hbfuller.com
Malaysia
Tel: +603 3345 5200
New Zealand
Tel: +64 800 555 072
customer.service@hbfuller.com

Philippines
Tel: +63 2 5194073
Taiwan
Tel: +886 2 26033385
Thailand
Tel: +66 2 3757442
Vietnam
Tel: +84 8 2225588